PART NAME: KNOB DR. BY HD SCALE: 1:1 DATE: 5/18/95THIS DRAWING IS THE PROPERTY OF DAVIES MOLDING COMPANY, IS SUBMITTED SOLELY AS A DESIGN OR ENGINEERING PROJECT.

WE ACCEPT NO RESPONSIBILITY WHATSOEVER FOR THE PRACTICAL APPLICATION OF THE PIECES MADE TO THIS DESIGN.



	P/N 2830CG						
	M <u>NO.</u> 2890−2830						
	CAVITY	2830					
	PLUNGER	2830					
	PLUNGER PIN	2830					
	PINS	3000-J					
	LANDING BAR	.472					
	PIN PLATE SHIM	.498					
)	SHIM	.018					
	INSERT	11826					

ø2.00 —	Ø0.69
	0.31
Ø0.75	R0.69
R0.06 —	

R0.06 0.03 -0.50 1.00 **→** Ø0.88 0.75 1/2-13 UNC-2A THREADED 11826, STEEL, ZINC PLATED

MATERIAL: G.P. PHENOLIC (B11) COLOR: BLACK

	TOLERANCES:	DO NOT SCALE				
	UNLESS OTHERWISE SPECIFIED	DRAWING				
	DECIMALS: X.XXX ± .005 X.XX ± .015	MM: X.XX ± 0.15MM X.X ± 0.4MM	Α	SHIM WAS .078	ST	5/14/01
			_	REDRAWN	TL	11/19/99
	FRACTIONS ± 1/64	ANG. ± 1°	CHANGES			